VIKING INDUSTRIER

LUXURY SAUNA BARREL Ø2.2 X 3

PRODUCT DESCRIPTION

The Luxury Sauna Barrel fits up to 7-8 people and measures a full 30 cm larger in diameter than our classic barrel saunas (1.9 m diameter). The roof of the sauna is made of bitumen shingles (black, red, or green) or it can be made from wooden shingles. Overall height including the roof is 2.4 m. The roofing edges are lower than in the standard sauna barrel design.

Timber. This Luxury sauna barrel is made from thermowood. Thermowood is a natural and renewable resource for construction but has greater stability and resistance to rot making it a far more dependable product. Sauna benches and modern-looking solid backrests are made from deciduous wood (legs made from larch). Deciduous wood - linden (aspen or alder wood are also available). The thickness of the sauna barrel walls is 38 mm. The thickness of the solid wood flooring is 18 mm.

Heating. We prepared recommendations for available sauna heaters according to the size of the sauna room and the ratio of the heaters.

SAUNA ROOM VOLUME:

Without terrace/ sauna room 2.72 m - 11 m3
0.6 m length terrace/ sauna room 2.22 m - 9 m3

There are available electric and wood-burning heaters. You are free to choose the heaters design.

LED lights provide a cozy combination. The sauna is equipped with LED lights. 7 meters of LED strips are used on the outside of the sauna: 2 meters on the sides of the sauna, under the roof edge, and 1.5 meters on the sides of the front door. 8 meters of LED is used inside of the sauna: on both sides of the sauna under the benches, there are 2 meters of LED lights, also LED lighting is fitted under the back supports (2 meters on each side). Upon the customer's request, we can install a wood-fired furnace or an electric heater in the barrel sauna.



SPECIFICATION

People	7-8 persons
Timber	Thermowood
Shape	Round
Room	1
Diameter	2200 mm
Total height	2400 mm
Floor thickness	18 mm
Roof thickness	38 mm
Wall thickness	38 mm
External dimension	2237 x 3000 mm
Door size	690 x 1800 mm
Window size	213 x 665 mm
Terrace	Available 0.6 m terrace mm

STANDARD SET

Sauna Barrel frame from thermo wood;

Roof covered with bitumen shingles of your selected color;

3 (without terrace) or 4 (with terrace) stainless steel tightening bands;

Full glass window in the back wall;

2 opening windows in the front wall, on the sides of the door;

Door with a lock and a rectangle tempered glass window;

Modern looking and solid back rests from deciduous wood;

2 sauna benches from deciduous wood (legs made from larch);

Heat-resistant plates for the heater/stove;

Ventilation;

7 meters of LED strips are used on the outside of the sauna and 8 meters inside sauna;

This sauna goes to customer fully assembled, painted in white and black, in a complete set.

DELIVERY

Assembling time	8 hours
Size of pallets (LxWxH)	3.10 x 2.32 x 2.40 m
Weight	1000 kg

The Luxury Sauna Barrel is delivered to a customer **fully assembled.**

**Comment: sauna barrels with the glass back wall are delivered only fully assembled.*

HEATER AND CHIMNEY KIT



Electric heater Harvia "Club" K15G, 15 kw + Harvia Xenio CX170 (14 - 24 m3)



Electric heater Harvia "Club", 13.5 kw + Harvia Xenio CX170 (11-20 m3)



Electric heater Harvia Leged PO11, 11kW + Harvia Xenio CX170 (9-20m3)



Electric heater Harvia Trendi KIP90, 9 kw (8 -14 m3)



Electric heater Harvia Vega BC80, 8 kW (7-12 m3)



Harvia Cilindro PC90XE, 9kW + Harvia Xenio CX001 (8-14m3)



Wood burning heater Harvia 26 Pro, 26.6 kw (10 - 26 m3)



Wood burning heater Harvia M3, 16.5 kw (6-13 m3)



Wood burning heater Harvia Pro 20, 24 kw (8-20 m3)

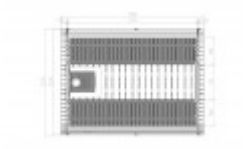
OPTIONS

LAYOUT PLAN FOR LUXURY BARREL

Luxury Sauna Barrel is available in a two types of layout, with terrace or without terrace:

- Without terrace/ 2.72 m (11 m3) length sauna room (standard)
- 0.6 m length terrace/ 2.22 m (9 m3) length sauna room (option)

Entire back wall of sauna made from the glass. This glass is 10 mm thick, tempered, brown-toned and covered with a 100 micron protective film. There is a special safety fence between the glass wall and a sauna heater inside.There are two opening glass tempered windows in the front wall of sauna. The spacious interior allows for wider benches, making this our most deluxe sauna barrels design.


AVAILABLE ROOF COLOR


Black shingles


Green shingles


Red shingles

ROOF FROM WOODEN SHINGLES



Available

AVAILABLE FRONT DOOR DESIGN

- Standard wooden front door (690x1800 mm) with window
- Standard wooden front door with large rectangular window
- Tempered glass front door





ACCESSORIES


Head Rest


Clothes Hanger


Sauna Light


Sauna Light Cover


Thermometer - Hydrometer


Water Tank For Woodburning Heaters


Heater Safety Fence for Woodburning Heaters

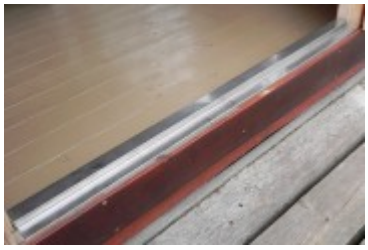

Heater Safety Fence for Electric Heaters


Wooden Bucket

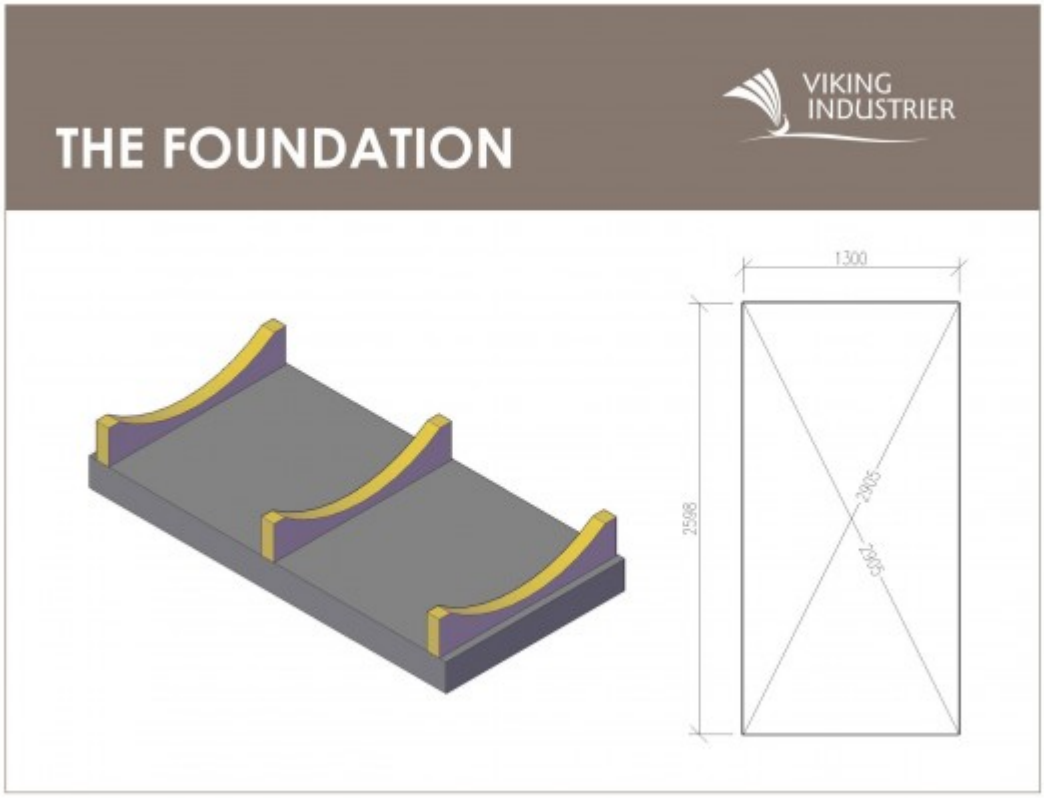

Wooden Ladle


Bucket + Ladle Duo (White)


The Bucket + Ladle duo (Black)


Stainless steel door sill

FOUNDATION



It is very important to have a proper base for your Sauna. Therefore, we recommend following our sketches and consulting a qualified local builder or engineer. Making sure that the base for your Sauna fits the location is of utmost importance.
Due to an improper base, the structure may crack. If the product is unevenly seated, the geometric shape of the building may change, which can result in the door/windows
twisting, and/or gaps. In the worst-case scenario, the product may even collapse.

- Before building the base, make sure you take into account the landscape and the ground conditions on which the Sauna will stand.
- The base under the product must be prepared specifically for the Sauna.
- The base must be homogeneous, tight and level.
- Make sure that the properties of the base do not change over time.
- We recommend making the base out of concrete and water-proofing it before installation.

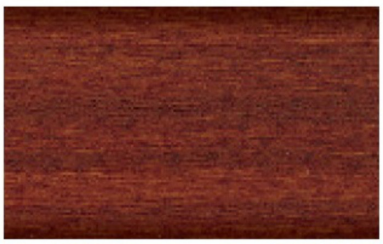
If you do not follow recommendations for building the base, the product will lose its warranty!

COLOR CARD

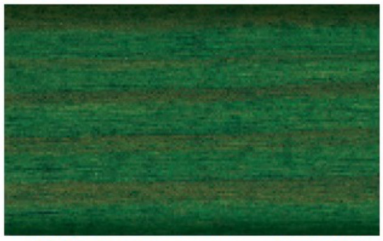
EXTERIOR WOOD STAIN COLORS

Water-based, quick drying premium total protection for wood outside.
Thin layer varnish – 3 in 1: impregnation, primer, and varnish!


PINE / LARCH RC260


TEAK RC545


CHESTNUT RC555


FIR GREEN RC960


MAHAGONY RC565


PALISANDER RC720


SILVER GREY RC970


NUT WOOD RC660


PINE RC270


RUSTIC OAK RC360


LIGHT OAK RC365


HEMLOCK RC120


WHITE RC990


EBONY RC790


SALT GREEN RC965

PLEASE NOTE: The colors shown in the catalogue and website may not 100% match the color you will receive. The color of the wood material affects the final color.

COLOR CARD

EXTERIOR WOOD PAINT COLORS

Weather protection, water-based paints. High-performance and environmentally friendly.

WHITE / RAL 9016

ANTRACITE GREY / RAL 7016

LIGHT GREY / RAL 7035

DUSTY GREY / RAL 7037

OXIDE RED / RAL 3009

JET BLACK / RAL 9005

MOSS GREEN / RAL 6005

AZURE BLUE / RAL 5009

GREY BROWN / RAL 8019

BROWN RED / RAL 3011

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PAINTING

AUTOMATIC MACHINE SPRAY TECHNOLOGY
Benefits

One of the main and most obvious benefits of using a paint machine is the speed and flexibility at which we can suggest our painting service for all of our products. A spray paint machine can get the work done faster and more consistently than manually painting. While the machine works faster, it improves quality too – sprayers produce an even coat of paint, leaving a high-quality finish.
With our painting service from now, we can suggest to our client maximum flexibility! Not assembled products such as Grill cabins, Pavilions, Camping pods, and other products of any size you can order painted too!

PROFESSIONAL SPRAY

The high-quality preservative finish is professionally spray applied in the factory to three sides of the wood. The product is treated in your choice of color. You can choose two colors for one product: one for almost all product details and another for finishing details.

STAIN | PAINT
Which type of paint should I Use?

Properly painting and impregnating is one of the most important things to consider when thinking about how to extend your product's lifetime.
Paint and natural wood finish instantly spruce up the aesthetics of your product.
The decision you will need to make is if you want to use a water-based wood stain or paint. Both will offer you UV protection. The wood stains will allow the texture of the
wood to show through and many are now available in a vast range of colors, however, paints will give you an intensive color, but will cover the grain and texture of the wood.

USAGE AND MAINTENANCE

USING YOUR SAUNA
PREPARING YOUR SAUNA FOR USE.

- If you have wood burning heater, make sure to remove the protective film of the heater chimney before heating.
- Check the Sauna before heating. No flammable objects must be left on or near the heater.
- Check that there is water in the water tank (if you are using it).
- Ensure that the Sauna door is unlocked and easy to open before using it. If necessary, sauna door must be adjusted by the customer.
- Do not mount any additional accessories or shelves above the heater.
- Turn the Sauna heater on.
- The thermometer should be located at head level in the Sauna. It should be further away from the heater, so it does not give a false reading.
- Wait for the Sauna to reach the required temperature (normally 80-90º C).

All users should be aware of the potential dangers and requirements prior to participation in the Sauna!

THINGS TO NOTE WHEN USING THE SAUNA

Enjoy the many health benefits of the relaxing heat of your Sauna. But remember: being inside the hot Sauna for long periods of time raises your body temperature, which may be dangerous, especially for those with a heart condition or other health risks. **Generally, the recommended time inside a Sauna is from 10 to 15 minutes.** After a period of heating, take a **5 minute break** and then repeat. Also:

- Familiarize yourself with the safety instructions and keep away from the heater when it is hot.
- Be very careful when moving in the Sauna, as the benches and floors may be slippery!
- The Sauna should not be used by pregnant women or very young children.
- Remove all jewelry before entering the hot Sauna.

MAINTENANCE

Wood is a natural material and can change through time. Cracks of various sizes, structural or color changes are not the defects – rather, they are features of the wood. Natural wood (not impregnated) becomes grayish after being left untouched for a while. Later it can turn blue and get covered with mold.

- Impregnate and paint the wood to protect the product from outside. We recommend to inspect Sauna every 6 month and evaluate need of re-impregnation, re-painintg.
- When not in use, keep a bucket full of water in the Sauna during summer.
- Doors of the Sauna must be adjusted regulary.
- You should keep the sauna ventilation open all the time, to allow it time to dry and air out to avoid mold.
- To remove bench stains, use a mild soapy water and a soft cotton cloth. This can also be used on the heater itself - just make sure it's off and completely cool when you clean it.
- Don't use harsh or abrasive chemicals on benches, as these can bleach and warp the wood, ruining the grain and turning it grey.

With these simple maintenance tips your Sauna will stay inviting, fresh, and enjoyable!



Misko 25, LT-85302 Venta, Lithuania
info@vikingindustrier.com