VIKING INDUSTRIER

DELIGHT SAUNA 2.4 X 4.3



www.vikingindustrier.com

PRODUCT DESCRIPTION

This promise is evolved in 2018 new products line and the views will add you to the relaxing feeling! Our new Sauna as being rooted in a combination of quality, comfort and authenticity, alongside of meet the changing tastes of sauna consumers.

Crafted from high-quality Nordic spruce, this outdoor sauna is stunning to look at. Sauna with half glass window in front wall allows the user to view the lake, mountains or any spectacular view. Different diameter for more sitting and standing comfort! The new model sauna makes for a space-saving, yet comfortable, sauna experience for the users. While great consideration was given to budget and function, equal consideration was given to unique form as this sauna is beautifully finished inside and out with several upgrade features like new sauna room backrest model and new design of sitting room benches.

More about specifications

Roof:

- Roofing: bitumen weld coating and shingles (color: black, red, green);
- Frame from 38 mm spruce wood;
- On the sides - drip profile.
- 2.50 m high / 8 degree slope,

Floor material:

- Solid wood floor boards 18 mm;
- Laths 25 x 45 mm;
- Frame from spruce 38 mm;
- Base support 160 mm.

Wall: spruce wood 38 mm with tongue and groove profile.

Windows and doors:

- There is one large not opening window in the front of the sauna: tempered glass (10 mm), the sizes of window is (W x H): 0.95 x 190 mm (1.9 Ø m);
- External sauna door with a lock and big tempered glass window (455 x 1560 mm).
- Full glass (tempered) inside door, of size: 685 x 1850 mm.

Inside:

- Sitting room size is 2.45 m2; Sauna room size: 2.17 m2 (9.6 m3);
- Sitting room benches (from spruce) size is (W x D x H): 2.07 x 0.42 x 0.52 m; 1.46 x 0.42 x 0.52 m;
- Sauna benches (alder wood) size (W x D x H): 2.07 x 0.5 x 0.52 m; 1.17 x 0.50 x 0.52 m.



SPECIFICATION

People	6-8 persons
Timber	Spruce
Shape	Oval
Room	2
Inside area	4.6 m^2
Sauna area	2.2 m^2
Total height	2500 mm
Floor thickness	18 mm
Roof thickness	38 mm
Wall thickness	38 mm
External dimension	4300 x 2350 mm
Door size	690 x 1800 mm
Interior tinted glass door	685 x 1850 mm
Window size	0.95 x 1.9 mm

STANDARD SET

"Delight sauna" is made from spruce wood;

Roof covered with bitumen shingles of your selected color: black, red, green;

3 stainless steel tightening bands;

Half glass window in the front wall;

Door with a lock and a big tempered glass window;

“Storage benches” in the sitting room has a hinged top which can be opened;

2 sauna benches from deciduous wood;

The sauna floor is made from spruce;

Heat-resistant plates for the heater/stove;

3 pcs of ventilation (1 in a sitting and 2 in a sauna room);

Back rest in sauna room.

DELIVERY

Size of pallets (LxWxH)	4.3 x 1.2 x 2.55 m
Weight	1200 kg

Delight Sauna 2.4 x 4.3 m is delivered to a customer fully **assembled*** or **not assembled**, but fully complete, with detailed assembly instructions and drawings, and packed on a pallet (KIT)*.

**Size of assembled cargo (L x W x H):* 4.3 x 2.4 x 2.5 m.

HEATER AND CHIMNEY KIT



Electric heater Harvia Leged PO11, 11kW + Harvia Xenio CX170 (9-20m3)



Electric heater Harvia Trendi KIP90, 9 kw (8 -14 m3)



Electric heater Harvia Vega BC80, 8 kW (7-12 m3)



Wood burning heater Harvia M3 SL (outside feeding), 16.5 kw (6-13 m3)



Wood burning heater Harvia M3, 16.5 kw (6-13 m3)



Wood burning heater Harvia Pro 20, 24 kw (8-20 m3)



Wood burning heater Harvia SL 20 (outside feeding), 24.1 kw (8-20 m3)

OPTIONS

AVAILABLE ROOF COLOR



Black shingles



Green shingles



Red shingles

LIGHTENING FOR DELIGHT SAUNA 2.4 X 4.3

The Delight Sauna can be with pre-wired electric installation with LED lighting for sauna outside:

- *front wall between wall and panoramic window;*
- *on the sides of the front door;*

Inside of the sauna:

- *on both sides under the sauna room benches,*
- *also LED lighting in the sitting room ceiling.*



ROUND WINDOW FOR DELIGHT SAUNA 2.4 X 4.3

Tempered glass (8 mm), round Ø 100 cm, not opening window





ACCESSORIES


Head Rest


Clothes Hanger


Sauna Light


Sauna Light Cover


Thermometer - Hydrometer


Wooden Bucket


Wooden Ladle

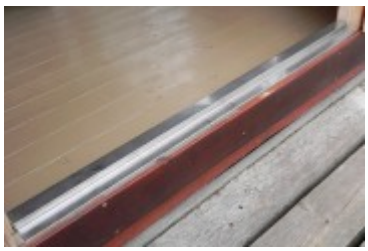

Bucket + Ladle Duo (White)


The Bucket + Ladle duo (Black)


Water Tank For Woodburning Heaters


Heater Safety Fence for Electric Heaters


Heater Safety Fence for Woodburning Heaters


Stainless steel door sill

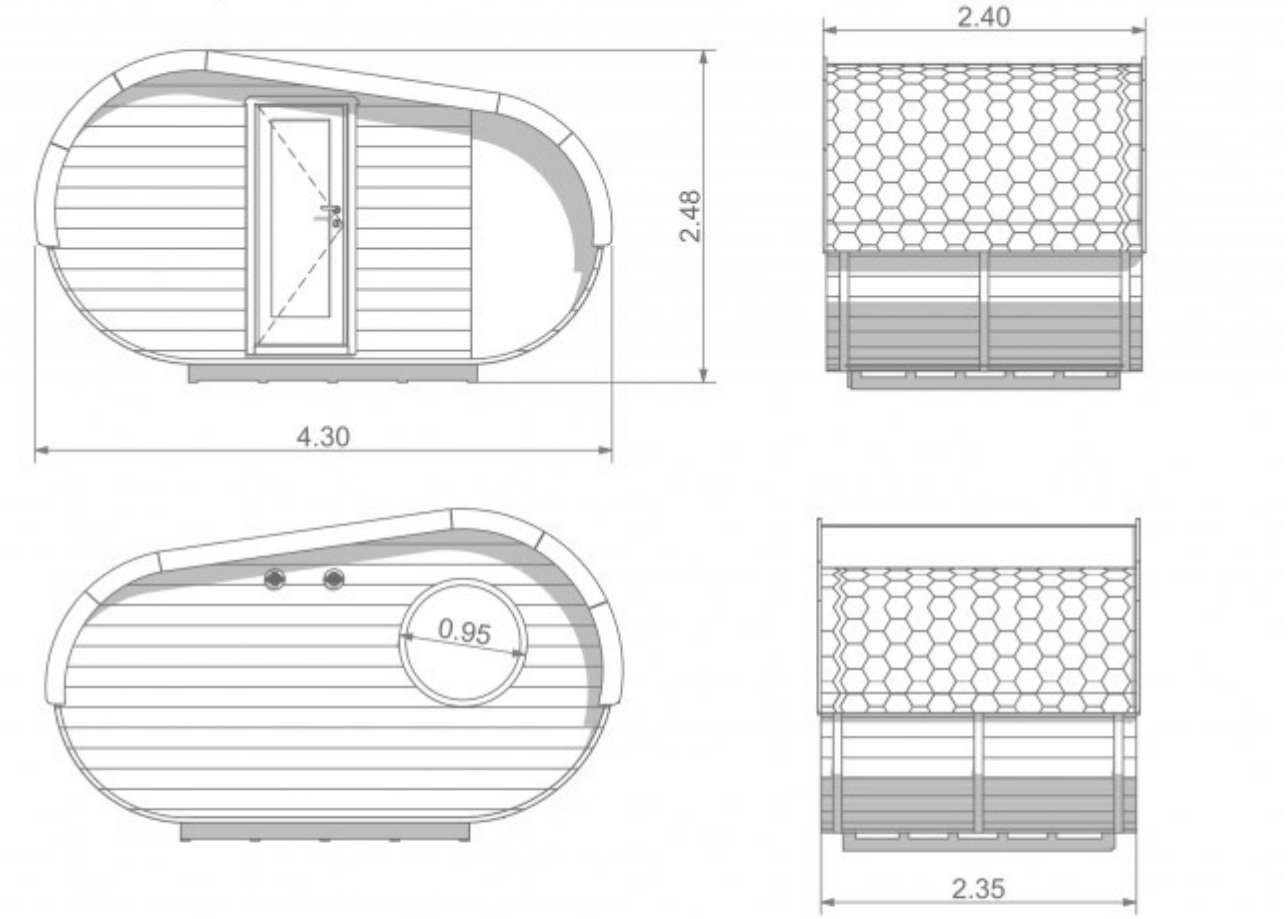

Door stopper

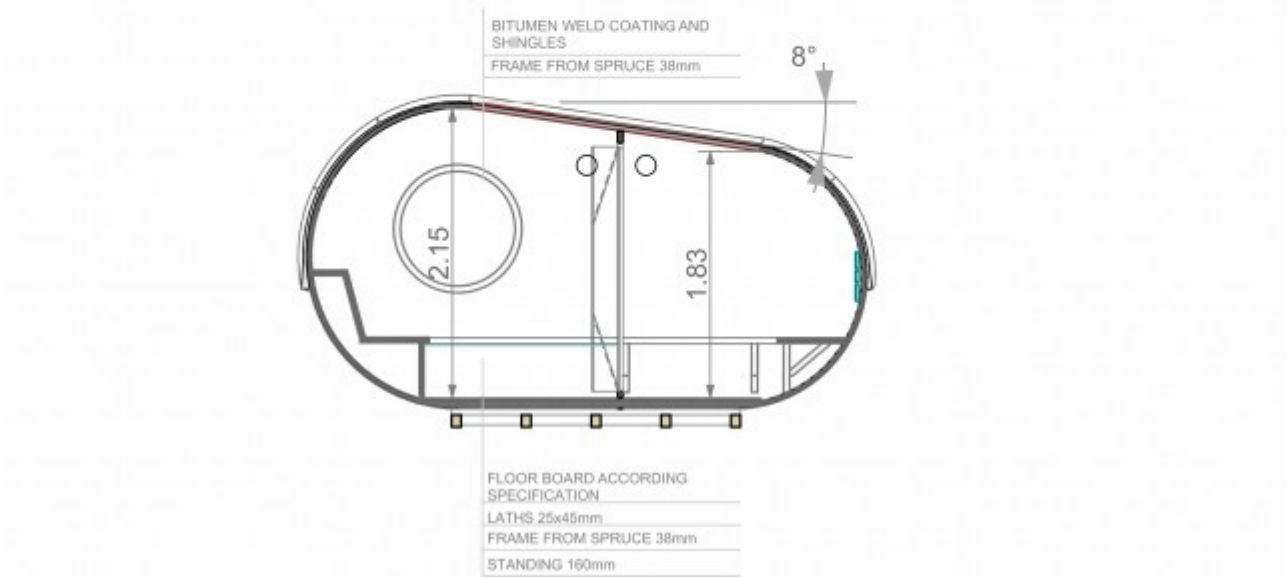
DRAWINGS

DELIGHT SAUNA 2.4 x 4.3 M
DRAWINGS

FACADES / with optional round window

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DRAWINGS

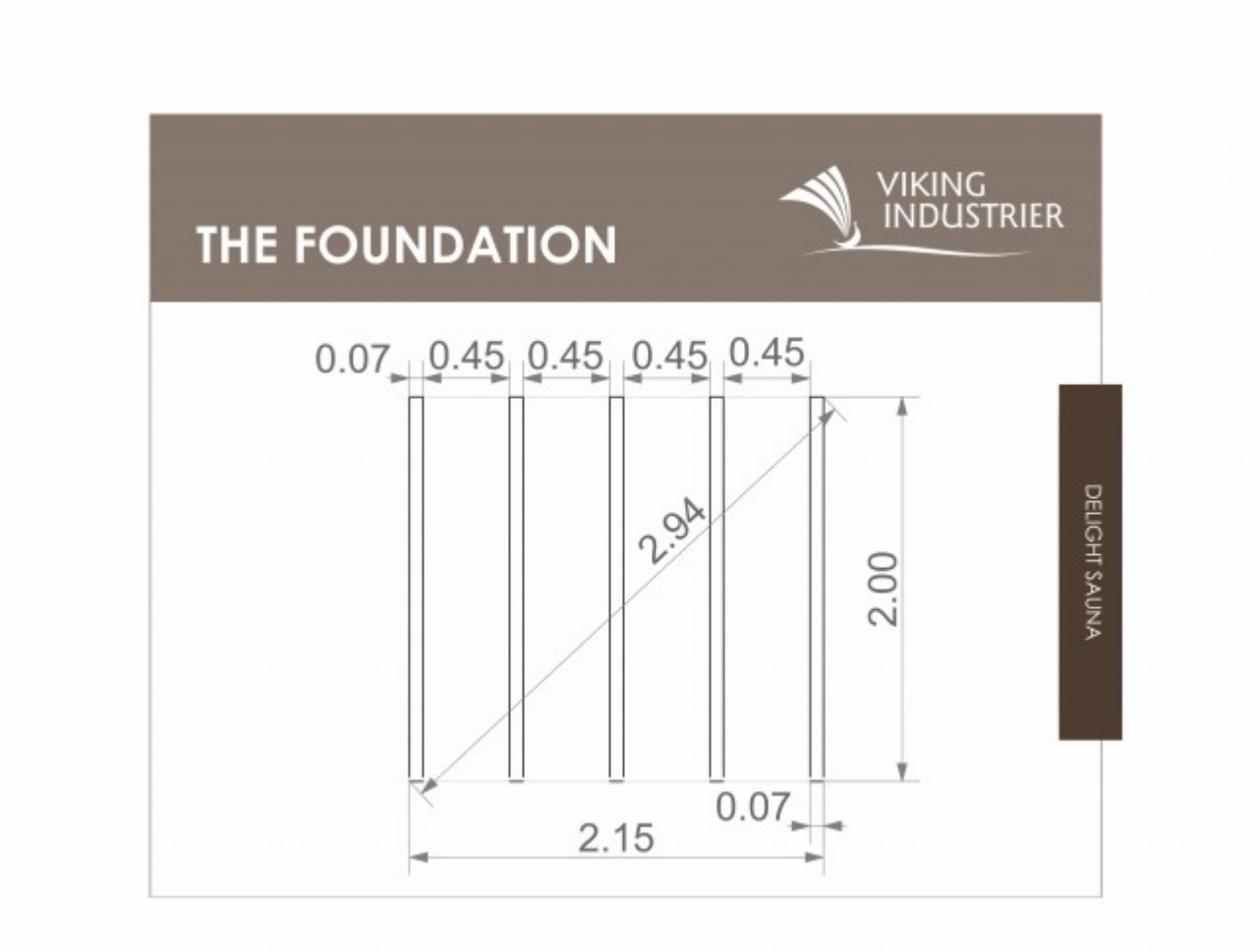
DELIGHT SAUNA 2.4 x 4.3 M
DRAWINGS

PLAN / with optional round window





FOUNDATION



It is very important to have a proper base for your Sauna. Therefore, we recommend following our sketches and consulting a qualified local builder or engineer. Making sure that the base for your Sauna fits the location is of utmost importance.
Due to an improper base, the structure may crack. If the product is unevenly seated, the geometric shape of the building may change, which can result in the door/windows
twisting, and/or gaps. In the worst-case scenario, the product may even collapse.

- Before building the base, make sure you take into account the landscape and the ground conditions on which the Sauna will stand.
- The base under the product must be prepared specifically for the Sauna.
- The base must be homogeneous, tight, and level.
- Make sure that the properties of the base do not change over time. We recommend making the base out of concrete and water-proofing it before installation.

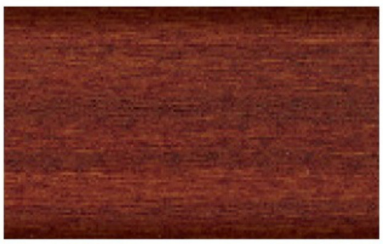
If you do not follow recommendations for building the base, the product will lose its warranty!

COLOR CARD

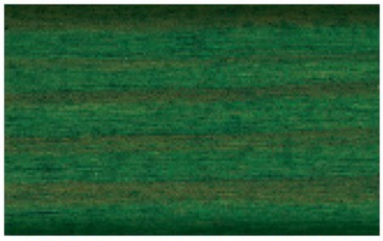
EXTERIOR WOOD STAIN COLORS

Water-based, quick drying premium total protection for wood outside.
Thin layer varnish – 3 in 1: impregnation, primer, and varnish!


PINE / LARCH RC260


TEAK RC545


CHESTNUT RC555


FIR GREEN RC960


MAHAGONY RC565


PALISANDER RC720


SILVER GREY RC970


NUT WOOD RC660


PINE RC270


RUSTIC OAK RC360


LIGHT OAK RC365


HEMLOCK RC120


WHITE RC990


EBONY RC790


SALT GREEN RC965

PLEASE NOTE: The colors shown in the catalogue and website may not 100% match the color you will receive. The color of the wood material affects the final color.

COLOR CARD

EXTERIOR WOOD PAINT COLORS

Weather protection, water-based paints. High-performance and environmentally friendly.

WHITE / RAL 9016

ANTRACITE GREY / RAL 7016

LIGHT GREY / RAL 7035

DUSTY GREY / RAL 7037

OXIDE RED / RAL 3009

JET BLACK / RAL 9005

MOSS GREEN / RAL 6005

AZURE BLUE / RAL 5009

GREY BROWN / RAL 8019

BROWN RED / RAL 3011

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PAINTING

AUTOMATIC MACHINE SPRAY TECHNOLOGY
Benefits

One of the main and most obvious benefits of using a paint machine is the speed and flexibility at which we can suggest our painting service for all of our products. A spray paint machine can get the work done faster and more consistently than manually painting. While the machine works faster, it improves quality too – sprayers produce an even coat of paint, leaving a high-quality finish.
With our painting service from now, we can suggest to our client maximum flexibility! Not assembled products such as Grill cabins, Pavilions, Camping pods, and other products of any size you can order painted too!

PROFESSIONAL SPRAY

The high-quality preservative finish is professionally spray applied in the factory to three sides of the wood. The product is treated in your choice of color. You can choose two colors for one product: one for almost all product details and another for finishing details.

STAIN | PAINT
Which type of paint should I Use?

Properly painting and impregnating is one of the most important things to consider when thinking about how to extend your product's lifetime.
Paint and natural wood finish instantly spruce up the aesthetics of your product.
The decision you will need to make is if you want to use a water-based wood stain or paint. Both will offer you UV protection. The wood stains will allow the texture of the
wood to show through and many are now available in a vast range of colors, however, paints will give you an intensive color, but will cover the grain and texture of the wood.

USAGE AND MAINTENANCE

USING YOUR SAUNA
PREPARING YOUR SAUNA FOR USE.

- If you have wood burning heater, make sure to remove the protective film of the heater chimney before heating.
- Check the Sauna before heating. No flammable objects must be left on or near the heater.
- Check that there is water in the water tank (if you are using it).
- Ensure that the Sauna door is unlocked and easy to open before using it. If necessary, sauna door must be adjusted by the customer.
- Do not mount any additional accessories or shelves above the heater.
- Turn the Sauna heater on.
- The thermometer should be located at head level in the Sauna. It should be further away from the heater, so it does not give a false reading.
- Wait for the Sauna to reach the required temperature (normally 80-90º C).

All users should be aware of the potential dangers and requirements prior to participation in the Sauna!

THINGS TO NOTE WHEN USING THE SAUNA

Enjoy the many health benefits of the relaxing heat of your Sauna. But remember: being inside the hot Sauna for long periods of time raises your body temperature, which may be dangerous, especially for those with a heart condition or other health risks. **Generally, the recommended time inside a Sauna is from 10 to 15 minutes.** After a period of heating, take a **5 minute break** and then repeat. Also:

- Familiarize yourself with the safety instructions and keep away from the heater when it is hot.
- Be very careful when moving in the Sauna, as the benches and floors may be slippery!
- The Sauna should not be used by pregnant women or very young children.
- Remove all jewelry before entering the hot Sauna.

MAINTENANCE

Wood is a natural material and can change through time. Cracks of various sizes, structural or color changes are not the defects – rather, they are features of the wood. Natural wood (not impregnated) becomes grayish after being left untouched for a while. Later it can turn blue and get covered with mold.

- Impregnate and paint the wood to protect the product from outside. We recommend to inspect Sauna every 6 month and evaluate need of re-impregnation, re-painintg.
- When not in use, keep a bucket full of water in the Sauna during summer.
- Doors of the Sauna must be adjusted regulary.
- You should keep the sauna ventilation open all the time, to allow it time to dry and air out to avoid mold.
- To remove bench stains, use a mild soapy water and a soft cotton cloth. This can also be used on the heater itself - just make sure it's off and completely cool when you clean it.
- Don't use harsh or abrasive chemicals on benches, as these can bleach and warp the wood, ruining the grain and turning it grey.

With these simple maintenance tips your Sauna will stay inviting, fresh, and enjoyable!



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