VIKING INDUSTRIER

Ø1.8M LUXURY FIBERGLASS HOT TUB WITH INTEGRATED HEATER

PRODUCT DESCRIPTION

This Fiberglass Tub with an integrated inside heater looks particularly elegant and luxurious, it does not have any additional exterior details that require additional space to be added. If you are the one who does not want to spend a lot of time in the care of the Tub - this and our other Fiberglass Tubs really fit for you. The glass fiber Tube can be cleaned with plain water or with chemicals and will not have any effect on its surface. The glass fiber Hot Tub is a durable product that does not require additional investment or expense. The glass fiber insert is made of a single piece of fiberglass fabric with curved benches, which allows you to save water and, of course, accelerates the warming of the water in the Tub. The glass fiber liner's surface is smooth, soft and pleasant to touch. You will be able to choose from four colors you like: gray, cream and blue. The advantage of glass fiber tubs is extremely easy maintenance.

It is recommended to think and purchase chimney protection. You can choose a wooden or metal chimney safety fence for the chimney. This is important in order to protect yourself and your guests and children from the possibility of burns and accidents around the water Tub.

SPA equipment in the hot tub

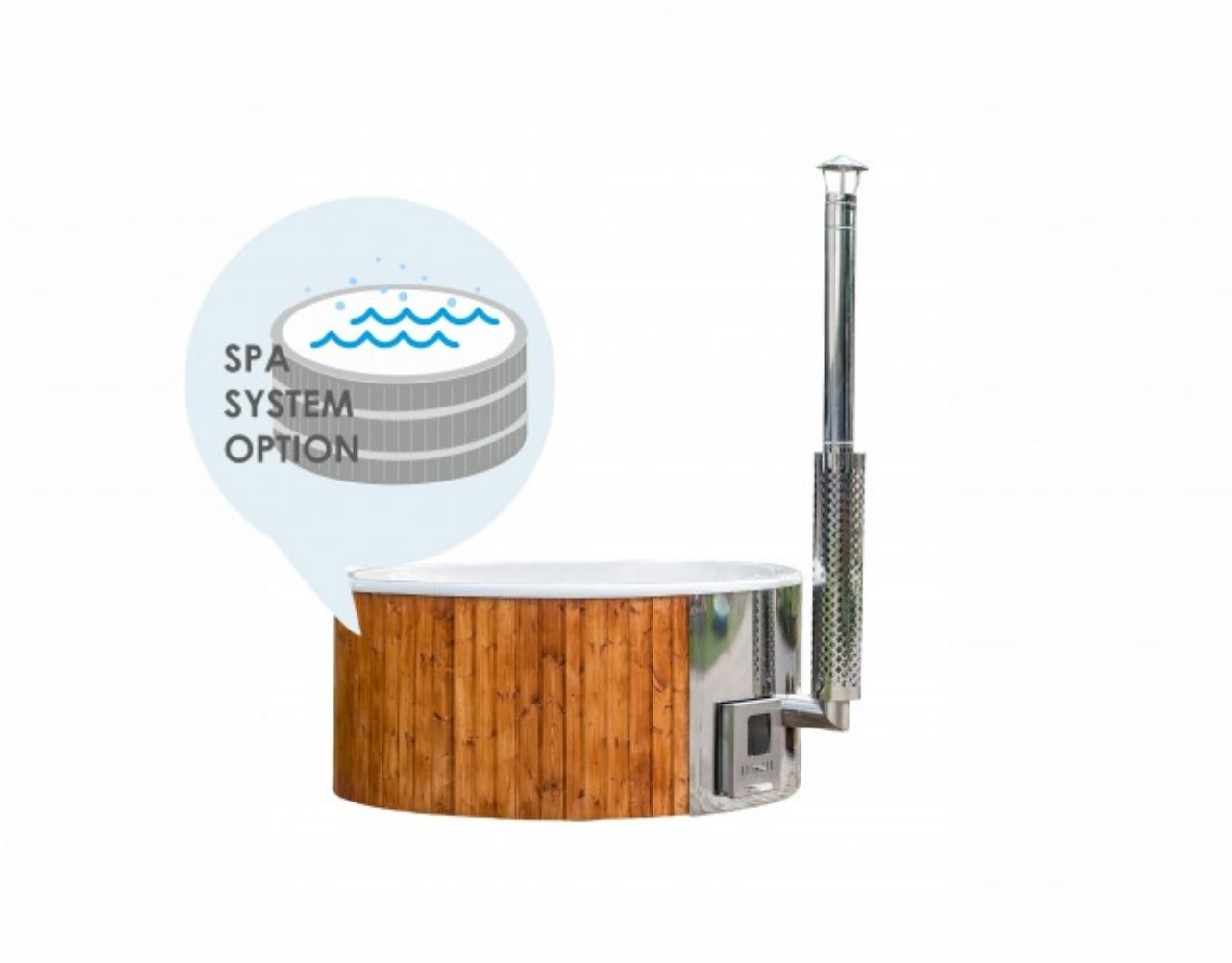
Option. Not included in Standard Set.

Air bubble system
It is a small air blower that will relax and soothe your muscles, as well as keep the water rotating and moving around your body. You can also control the airflow to regulate how intensive you want the bubbly Tub to be. This massage system is installed in the benches, seats of a Hot Tub.
The air massage system consists of *12 air-blowing nozzles; Air pump 700 W; a Control button; Connecting hoses.*

Hydromassage system
Hydro-massage (intense water-massage) works by pumping water out of the Hot Tub and pushing it under high pressure back into the tub through the jets (it can pump up to 1.5 m3 of water per minute). Hydromassage - 6 jets in walls. The water pumps 1500 W is distributed in walls and these jets create a powerful stream of moving water, providing a deep massage for your body. Our innovative jets are designed to target specific muscle groups. Enhancing your enjoyment to a higher and more massage level.

The Air bubble and Hydromassage system. 14 jets: 6 air jets and 8 hydro massage jets in walls.

LED lights
A fun way to set the mood and enjoy your relaxing background is to add the underwater LED lights to your Hot Tub! Use them to help your guests guide their way in the Hot Tub, or just for a colorful addition. Our LED lights are specifically made for our hot tubs to allow you to get the maximum effect of illumination.



SPECIFICATION

People	5-8 persons
Timber	Spruce
Shape	Round
Diameter	1800 mm
Wall height	1070 mm
Exterior Cladding	18 mm

STANDARD SET

Fiberglass frame hot tub with wooden finishing from the outside;

Integrated stainless steel (304) heater with a chimney;

Metal safety fence for chimney;

Fiberglass inside benches;

Outlet valve for water;

Stairs.

DELIVERY

Size of pallets (LxWxH)	2.1 x 2.1 x 1.25 m m
Weight	210 kg

We deliver **fully assembled** fiberglass Hot Tubs with integrated heater, so no much additional work needs to be done.

OPTIONS

COLOR

- Grey (RAL7015);
- Cream (RAL9001).



Fiberglass color

STAIRS

- "3 steps" from spruce *(standard)*;
- "2 steps" from spruce *(optional)*;
- Round, 2 steps stairs with niche for sand filter from spruce or thermo wood *(optional)*;
- Round, 3 steps stairs with a niche for sand filter from spruce or thermo wood *(optional)*.



3 steps stairs



2 steps stairs



Stairs with niche for sand filter

HEATER AND CHIMNEY KIT FOR Ø1.8 M FIBERGLASS HOT TUB

- Integrated heater 304 stainless steel (standard);
- Integrated heater 316 stainless steel;
- Without a heater.

What means the different stainless steels in the heater's options?

Our standard heaters are made from 304-grade stainless steel.
If chlorine, bromide, saltwater or other chemicals are to be used, the heater steel grade must be upgraded to a 316-grade stainless steel heater!



ELECTRIC HEATER AND SAND FILTER

- Electric heater Pahlen 3kW: connection CEE16/230V + sand filter *(optional)*;
- Electric heater Pahlen 6kW: connection CEE16/400V + sand filter *(optional)*;

- Sand filter 4 m3/h (without heater) *(optional)*.

ELECTRIC HEATER KIT:

ATTENTION! We recommend using an electric heater only to keep water warm for a longer period of time, to get the best result to choose heating together with a wood-burning heater!

ELECTRIC HEATER made of fiberglass reinforced thermoplastic - Tough and corrosion-resistant.

SAND FILTER SATURN (7 m3/h) tank is made of polyethylene. The simple construction and perfect technology production ensure work for many years. Recommended replacement of the sand every **1-2 years**.

Important! The water must not be aggressive. The heater and sand filter must not be used in salt water or in pools where an electro chlorinator is used.



Electric Heater Pahlen



Sand filter Saturn

EXTERIOR PAINTING

The high-quality preservative finish is professionally spray applied in the factory to one side of the wood. The product is treated in your choice of color.



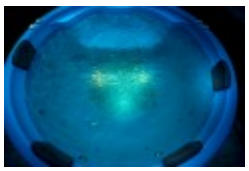
Exterior wood stain colors



Exterior wood paint colors

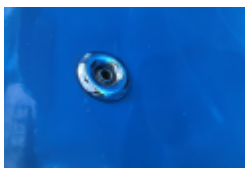
INTEGRATED LED SYSTEM

LED lighting: 3 LED lights with 6 different RGB colors each;
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HYDRO MASSAGE SYSTEM

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AIR BUBBLE SYSTEM

It is a small air blower that will relax and soothe your muscles, as well as keep the water rotating and moving around your body. You can also control the airflow to regulate how intensive you want the bubbly Tub to be. This massage system is installed in the benches, seats of a Hot Tub.
The air massage system consists of 12 air-blowing nozzles; Air pump; a Control button; Connecting hoses.

The Air bubble and Hydromassage system mix consist of 14 jets: 6 air jets and 8 hydro massage jets in walls.



WOODEN TRANSPORTATION BOX PACKAGING

Wooden transportation box packaging avoids damage to assembled products during long-distance transportation.

For assembled hot tubs!



Transportation box

ACCESSORIES



Paddle from spruce



Scoop and poker



Bottle holder



Fiberglass cover for hot tub with external and integrated heater



Wooden safety fence for heater chimney

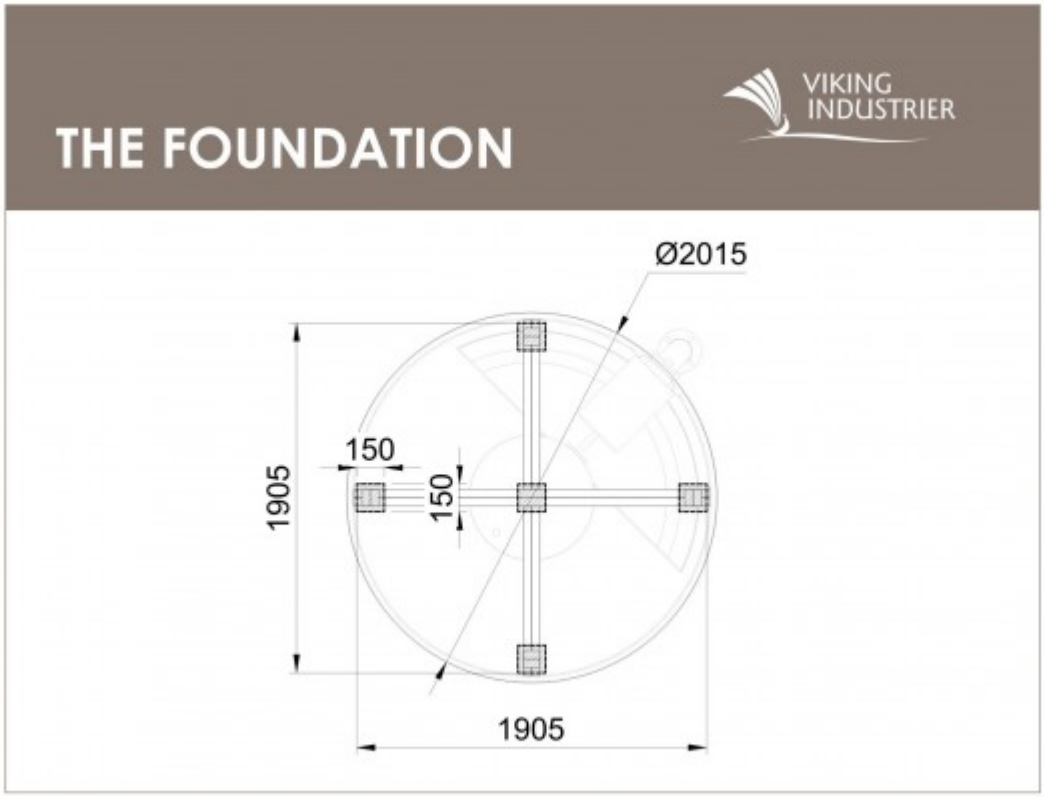


Floating solar thermometer

DRAWINGS


FIBERGLASS Ø 1.8 m
HOT TUB SHELL WITH INTEGRATED HEATER
VIKING INDUSTRIER
Ø 207 cm
Ø 185 cm
107 cm
40 cm
45 cm
1800 L

FOUNDATION



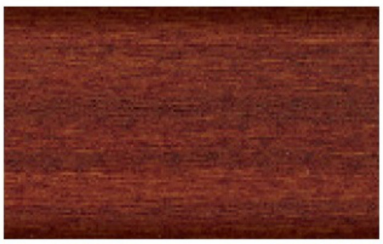
A stable, even and sustainable space is needed to set up a Hot Tub on it. Gravel, loose chippings, quarry tiles (flagstones) are recommended. A ground with hummus or patches of grass is not suitable. Drainage could be of advantage depending on the local conditions. A concrete foundation is not necessary. It is important that air can circulate underneath the Hot Tub so that damp can vaporize.

COLOR CARD

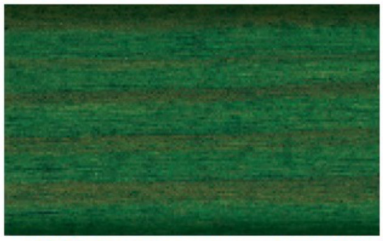
EXTERIOR WOOD STAIN COLORS

Water-based, quick drying premium total protection for wood outside.
Thin layer varnish – 3 in 1: impregnation, primer, and varnish!


PINE / LARCH RC260


TEAK RC545


CHESTNUT RC555


FIR GREEN RC960


MAHAGONY RC565


PALISANDER RC720


SILVER GREY RC970


NUT WOOD RC660


PINE RC270


RUSTIC OAK RC360


LIGHT OAK RC365


HEMLOCK RC120


WHITE RC990


EBONY RC790


SALT GREEN RC965

PLEASE NOTE: The colors shown in the catalogue and website may not 100% match the color you will receive. The color of the wood material affects the final color.

COLOR CARD

EXTERIOR WOOD PAINT COLORS

Weather protection, water-based paints. High-performance and environmentally friendly.

WHITE / RAL 9016

ANTRACITE GREY / RAL 7016

LIGHT GREY / RAL 7035

DUSTY GREY / RAL 7037

OXIDE RED / RAL 3009

JET BLACK / RAL 9005

MOSS GREEN / RAL 6005

AZURE BLUE / RAL 5009

GREY BROWN / RAL 8019

BROWN RED / RAL 3011

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PAINTING

AUTOMATIC MACHINE SPRAY TECHNOLOGY
Benefits

One of the main and most obvious benefits of using a paint machine is the speed and flexibility at which we can suggest our painting service for all of our products. A spray paint machine can get the work done faster and more consistently than manually painting. While the machine works faster, it improves quality too – sprayers produce an even coat of paint, leaving a high-quality finish.
With our painting service from now, we can suggest our client's maximum flexibility! Not assembled products such as Grill cabins, Pavilions, Camping pods, and other products of any size you can order painted too!

PROFESSIONAL SPRAY

The high-quality preservative finish is professionally spray applied in the factory to three sides of the wood. The product is treated in your choice of color (one color for all product).

STAIN | PAINT
Which type of paint should I Use?

Properly painting and impregnating is one of the most important things to consider when thinking about how to extend your product's lifetime.
Paint and natural wood finish instantly spruce up the aesthetics of your product.
The decision you will need to make is if you want to use a water-based wood stain or paint. Both will offer you UV protection. The wood stains will allow the texture of the
wood to show through and many are now available in a vast range of colors, however, paints will give you an intensive color, but will cover the grain and texture of the wood.

USAGE AND MAINTENANCE

ATTENTION! Read and follow all instructions carefully before installing and using this product!

- At first, water will leak, within 3-5 days the tub will swell and become completely tight.
- Fire and hot water may lead to serious injuries! ***Never leave your children and those with disabilities unattended!***
- Cleaning and maintenance shall not be made by children without any supervision.
- Our Hot tub can't be used by children aged 8 years and persons with reduced physical, sensory or mental capabilities.
- ***Keep this product more than 2 m away from the pool*** (for France 3.5 m), to prevent children from climbing on it and accessing the pool.
- Never heat the Hot Tub when it is empty! The Hot Tub could get on fire and unrepairable damages may occur!
- Standard our heaters are made from 304-grade stainless steel. ***If chlorine, bromide, saltwater, or other chemicals will be used heater steel grade must be upgraded to 316-grade stainless steel.***
- ***It is very important to empty the heater from the water as well in case there are minus degrees outside.***
- All information is based on experiences made and is the best of our beliefs. The local circumstances and other conditions must be taken into consideration from each individual Hot Tub user.



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