VIKING INDUSTRIER

SAUNA BARREL WITH SIDE ENTRANCE Ø2.2 X 5.9



www.vikingindustrier.com

PRODUCT DESCRIPTION

Try something a little different by mixing a small dose of luxury with traditional sauna benefits!

We are very excited to introduce the NEW Sauna Barrel with side entrance! This barrel has been designed in a way that you can use the most out of space to offer a practical and attractive space for relaxing and taking sauna benefits.

SAUNA NEW DESIGN

This model is definitely the most spacious of our Sauna Barrels. A wooden table and "storage benches" in a sitting room makes you feel like in a cabin and is very practical as well, but the best thing here is that you may have big windows on walls: round window in the sauna room and a double opening window in the sitting room.

The sauna is supplied fully assembled and is ready to be used immediately. Usable all year round.

HEATING

Recommendations for available sauna heaters according to the size of the sauna room (11 m3) and the ratio of the heaters. There are available electric and wood-burning heaters. You are free to choose heaters design.



SPECIFICATION

People	8-10 persons
Timber	Spruce
Shape	Round
Room	2
Diameter	2200 mm
Total height	2400 mm
Floor thickness	18 mm
Roof thickness	38 mm
Wall thickness	38 mm
External dimension	2240 x 5900 mm
Door size	782 x 1760 mm
Interior tinted glass door	685 x 1850 mm
Window size	Sauna room Ø 955 mm; Sitting room 1010 x 1010 mm

STANDARD SET

Sauna Barrel with Side entrance is made from spruce wood;

Roof covered with bitumen shingles of your selected color;

6 stainless steel tightening bands;

Round window in the sauna room;

Double opening windows in sitting room;

Tempered glass door in sauna room;

Side entrance door with a lock and a round tempered glass window;

Table in sitting room;

Sitting room “storage benches” with hinged to, which can be opened;

2 sauna side benches from deciduous wood;

The sauna floor is made from spruce;

Heat-resistant plates for the heater/stove;

Shelf;

2 pcs of ventilation (1 in a sitting and 1 in a sauna room);

One step stair.

DELIVERY

Size of pallets (LxWxH)	6.00 x 2.40 x 2.40 m
Weight	2200 kg

Sauna Barrel with Side entrance is delivered to a customer fully assembled with using and maintaining instructions.

HEATER AND CHIMNEY KIT



Electric heater Harvia "Club", 13.5 kw + Harvia Xenio CX170 (11-20 m3)



Electric heater Harvia Leged PO11, 11kW + Harvia Xenio CX170 (9-20m3)



Electric heater Harvia Trendi KIP90, 9 kw (8 -14 m3)



Electric heater Harvia Vega BC80, 8 kW (7-12 m3)



Harvia Cilindro PC90XE, 9kW + Harvia Xenio CX001 (8-14m3)



Wood burning heater Harvia 26 Pro, 26.6 kw (10 - 26 m3)



Wood burning heater Harvia M3 SL (outside feeding), 16.5 kw (6-13 m3)



Wood burning heater Harvia M3, 16.5 kw (6-13 m3)



Wood burning heater Harvia Pro 20, 24 kw (8-20 m3)



Wood burning heater Harvia SL 20 (outside feeding), 24.1 kw (8-20 m3)

OPTIONS

AVAILABLE ROOF COLOR


Black shingles


Green shingles


Red shingles

LED LIGHTING (FOR BARREL WITH SIDE ENTRANCE)

OUTSIDE LIGHTING.
LED strips are used on the outside of the sauna:
Under the roof ridge
On the sides of the front door

INSIDE LIGHTING.
LED strips are used ***only*** inside of the sauna room:
Under the sauna benches (on both sides)
Under the backrests (both sides)*

*Modern-looking backrests are included in the price.

ACCESSORIES



Back Rest for Sauna



Head Rest



Clothes Hanger



Sauna Light



Sauna Light Cover



Thermometer - Hydrometer



Water Tank For Woodburning Heaters



Heater Safety Fence for Electric Heaters



Heater Safety Fence for Woodburning Heaters



Wooden Bucket



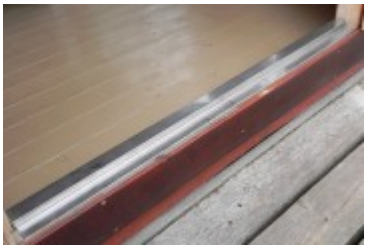
Wooden Ladle



Bucket + Ladle Duo (White)

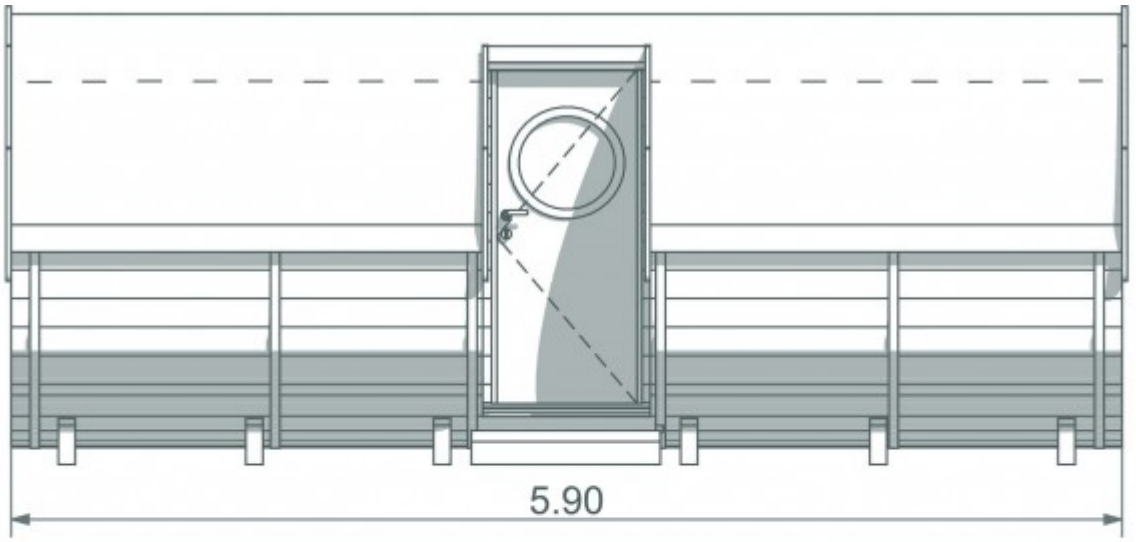


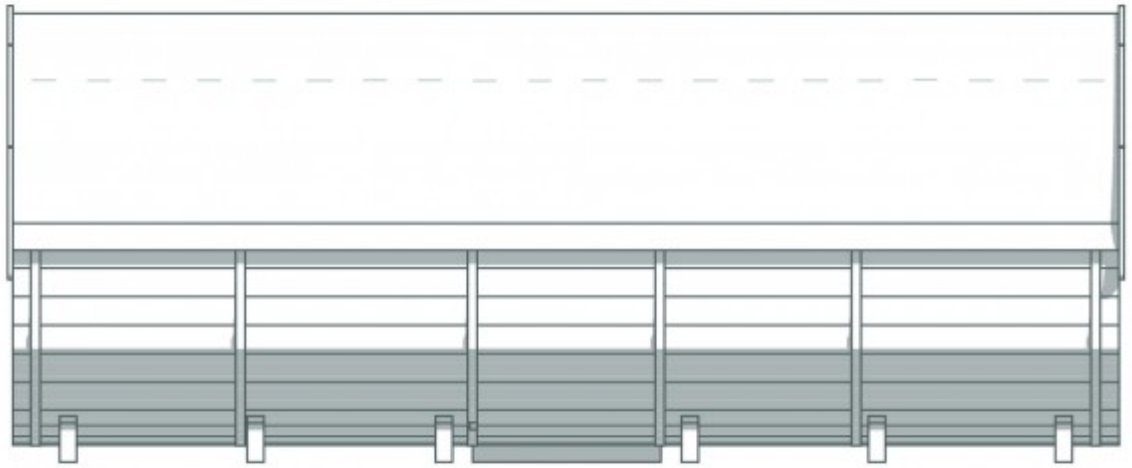
The Bucket + Ladle duo (Black)

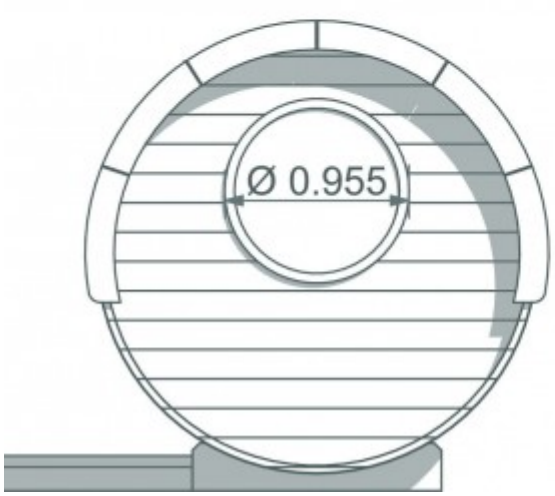


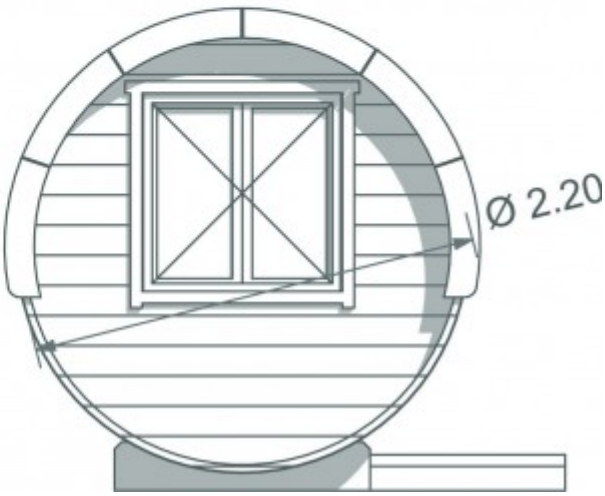
Stainless steel door sill

DRAWINGS

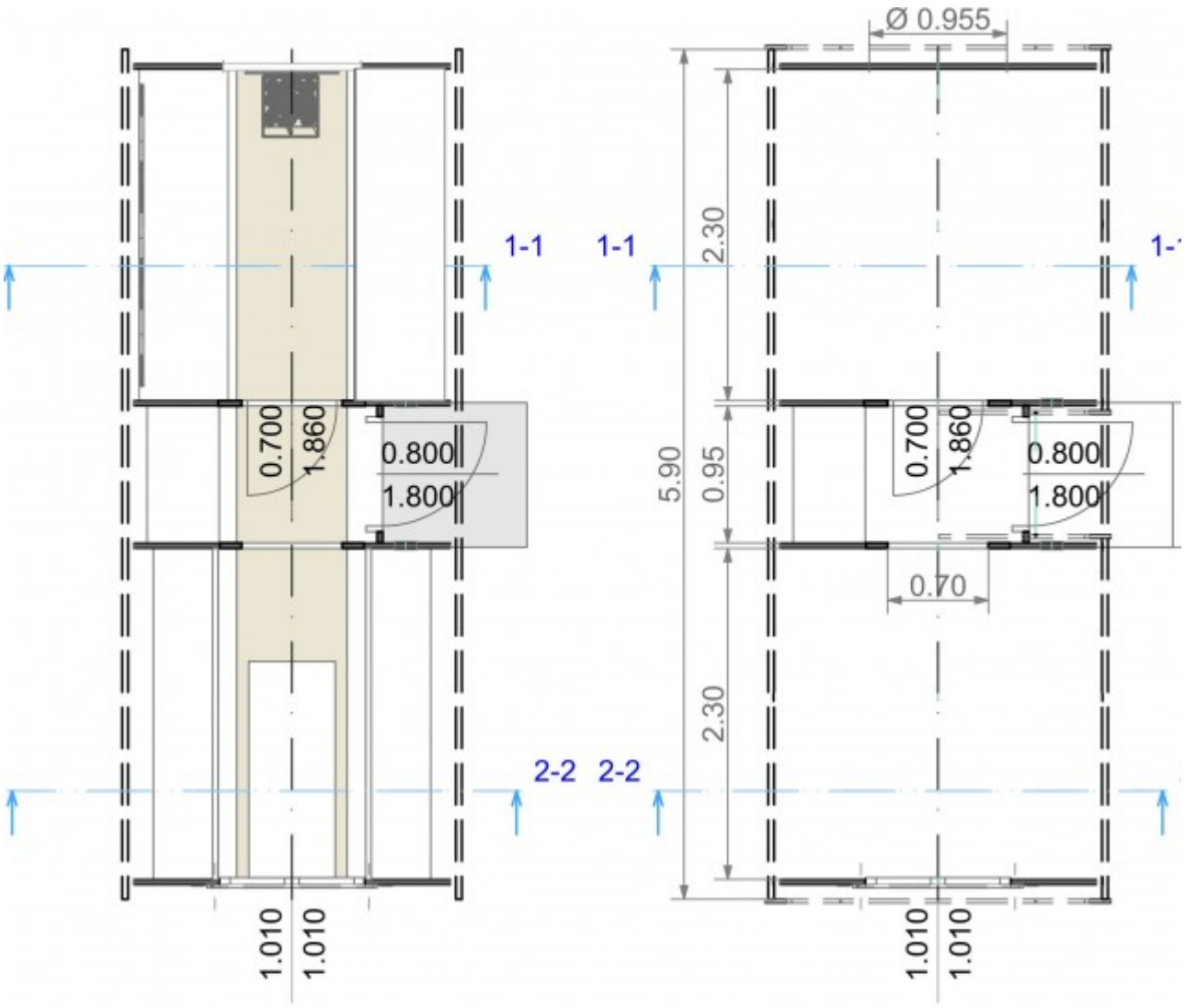


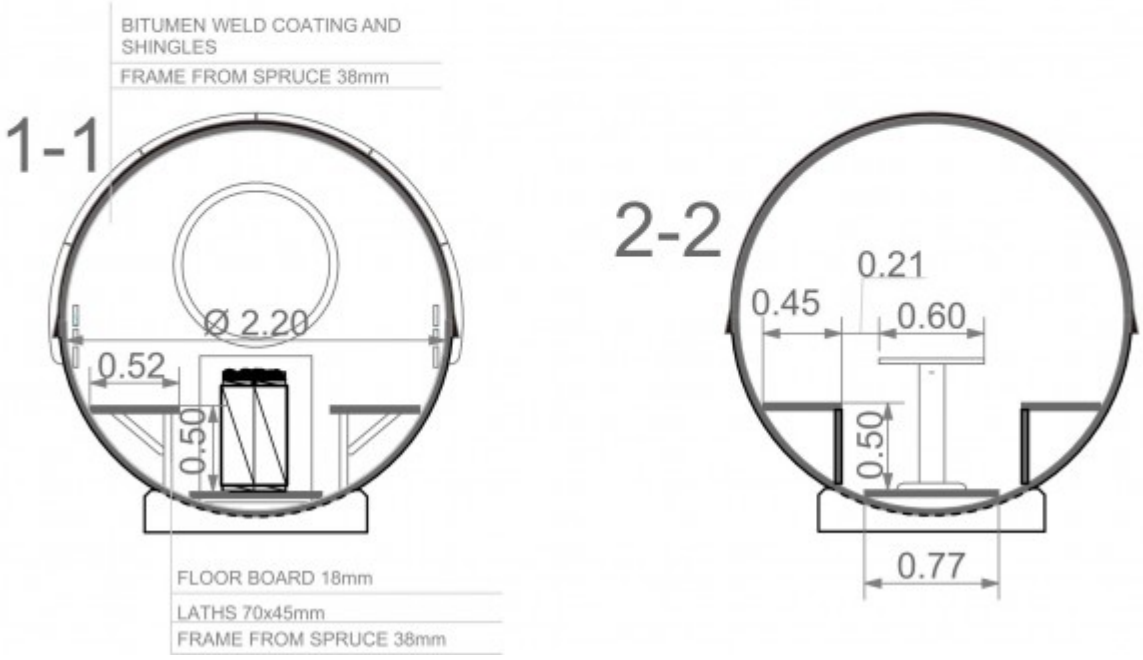






DRAWINGS


Ø 0.955
1-1
1-1
2.30
5.90
0.95
2.30
0.700
1.860
0.800
1.800
0.70
2-2
2-2
1.010
1.010
1.010
1.010


BITUMEN WELD COATING AND SHINGLES
FRAME FROM SPRUCE 38mm
1-1
Ø 2.20
0.52
0.50
FLOOR BOARD 18mm
LATHS 70x45mm
FRAME FROM SPRUCE 38mm
2-2
0.21
0.45
0.60
0.50
0.77

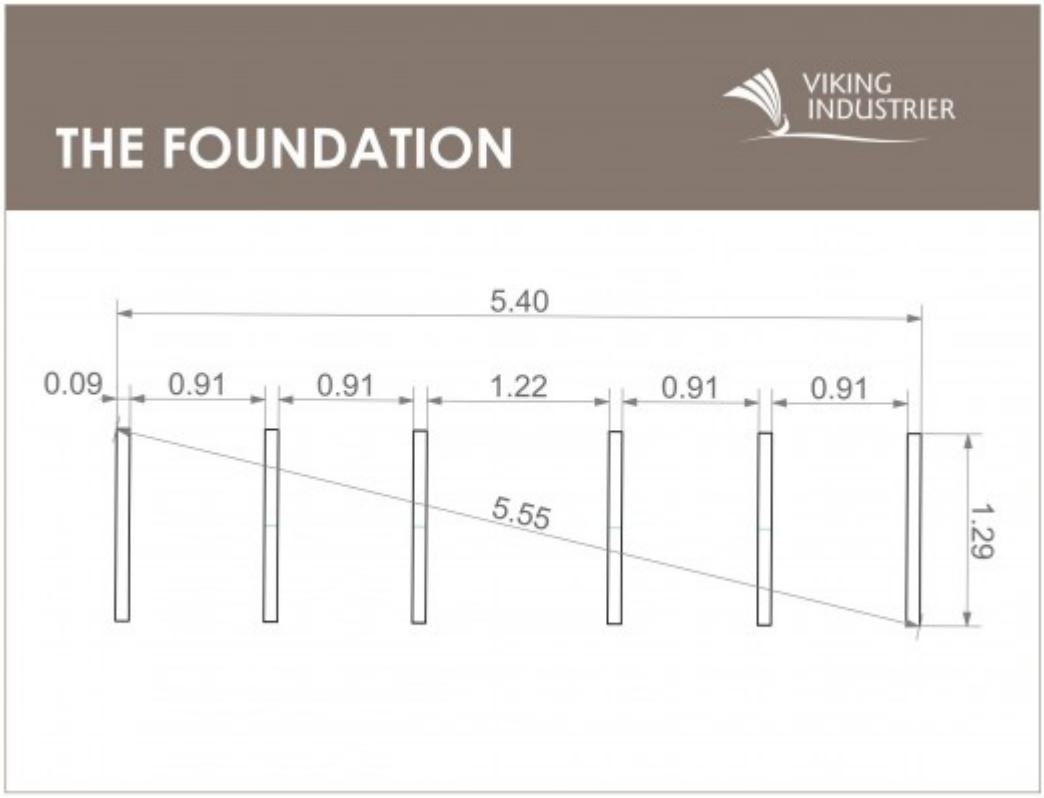
DRAWINGS







FOUNDATION



It is very important to have a proper base for your Sauna. Therefore, we recommend following our sketches and consulting a qualified local builder or engineer. Making sure that the base for your Sauna fits the location is of utmost importance.
Due to an improper base, the structure may crack. If the product is unevenly seated, the geometric shape of the building may change, which can result in the door/windows
twisting, and/or gaps. In the worst-case scenario, the product may even collapse.

- Before building the base, make sure you take into account the landscape and the ground conditions on which the Sauna will stand.
- The base under the product must be prepared specifically for the Sauna.
- The base must be homogeneous, tight and level.
- Make sure that the properties of the base do not change over time.
- We recommend making the base out of concrete and water-proofing it before installation.

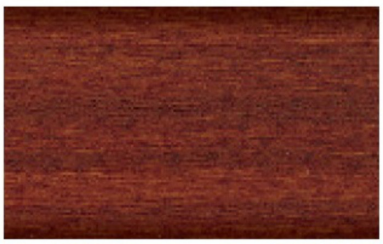
If you do not follow recommendations for building the base, the product will lose its warranty!

COLOR CARD

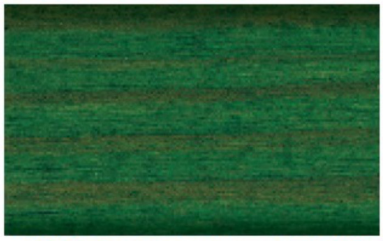
EXTERIOR WOOD STAIN COLORS

Water-based, quick drying premium total protection for wood outside.
Thin layer varnish – 3 in 1: impregnation, primer, and varnish!


PINE / LARCH RC260


TEAK RC545


CHESTNUT RC555


FIR GREEN RC960


MAHAGONY RC565


PALISANDER RC720


SILVER GREY RC970


NUT WOOD RC660


PINE RC270


RUSTIC OAK RC360


LIGHT OAK RC365


HEMLOCK RC120


WHITE RC990


EBONY RC790


SALT GREEN RC965

PLEASE NOTE: The colors shown in the catalogue and website may not 100% match the color you will receive. The color of the wood material affects the final color.

COLOR CARD

EXTERIOR WOOD PAINT COLORS

Weather protection, water-based paints. High-performance and environmentally friendly.

WHITE / RAL 9016

ANTRACITE GREY / RAL 7016

LIGHT GREY / RAL 7035

DUSTY GREY / RAL 7037

OXIDE RED / RAL 3009

JET BLACK / RAL 9005

MOSS GREEN / RAL 6005

AZURE BLUE / RAL 5009

GREY BROWN / RAL 8019

BROWN RED / RAL 3011

PLEASE NOTE: The colors shown in the catalogue and website may not 100% match the color you will receive. The color of the wood material affects the final color.

PAINTING

AUTOMATIC MACHINE SPRAY TECHNOLOGY
Benefits

One of the main and most obvious benefits of using a paint machine is the speed and flexibility at which we can suggest our painting service for all of our products. A spray paint machine can get the work done faster and more consistently than manually painting. While the machine works faster, it improves quality too – sprayers produce an even coat of paint, leaving a high-quality finish.
With our painting service from now, we can suggest to our client maximum flexibility! Not assembled products such as Grill cabins, Pavilions, Camping pods, and other products of any size you can order painted too!

PROFESSIONAL SPRAY

The high-quality preservative finish is professionally spray applied in the factory to three sides of the wood. The product is treated in your choice of color. You can choose two colors for one product: one for almost all product details and another for finishing details.

STAIN | PAINT
Which type of paint should I Use?

Properly painting and impregnating is one of the most important things to consider when thinking about how to extend your product's lifetime.
Paint and natural wood finish instantly spruce up the aesthetics of your product.
The decision you will need to make is if you want to use a water-based wood stain or paint. Both will offer you UV protection. The wood stains will allow the texture of the
wood to show through and many are now available in a vast range of colors, however, paints will give you an intensive color, but will cover the grain and texture of the wood.

USAGE AND MAINTENANCE

USING YOUR SAUNA
PREPARING YOUR SAUNA FOR USE.

- If you have wood burning heater, make sure to remove the protective film of the heater chimney before heating.
- Check the Sauna before heating. No flammable objects must be left on or near the heater.
- Check that there is water in the water tank (if you are using it).
- Ensure that the Sauna door is unlocked and easy to open before using it. If necessary, sauna door must be adjusted by the customer.
- Do not mount any additional accessories or shelves above the heater.
- Turn the Sauna heater on.
- The thermometer should be located at head level in the Sauna. It should be further away from the heater, so it does not give a false reading.
- Wait for the Sauna to reach the required temperature (normally 80-90º C).

All users should be aware of the potential dangers and requirements prior to participation in the Sauna!

THINGS TO NOTE WHEN USING THE SAUNA

Enjoy the many health benefits of the relaxing heat of your Sauna. But remember: being inside the hot Sauna for long periods of time raises your body temperature, which may be dangerous, especially for those with a heart condition or other health risks. **Generally, the recommended time inside a Sauna is from 10 to 15 minutes.** After a period of heating, take a **5 minute break** and then repeat. Also:

- Familiarize yourself with the safety instructions and keep away from the heater when it is hot.
- Be very careful when moving in the Sauna, as the benches and floors may be slippery!
- The Sauna should not be used by pregnant women or very young children.
- Remove all jewelry before entering the hot Sauna.

MAINTENANCE

Wood is a natural material and can change through time. Cracks of various sizes, structural or color changes are not the defects – rather, they are features of the wood. Natural wood (not impregnated) becomes grayish after being left untouched for a while. Later it can turn blue and get covered with mold.

- Impregnate and paint the wood to protect the product from outside. We recommend to inspect Sauna every 6 month and evaluate need of re-impregnation, re-painintg.
- When not in use, keep a bucket full of water in the Sauna during summer.
- Doors of the Sauna must be adjusted regulary.
- You should keep the sauna ventilation open all the time, to allow it time to dry and air out to avoid mold.
- To remove bench stains, use a mild soapy water and a soft cotton cloth. This can also be used on the heater itself - just make sure it's off and completely cool when you clean it.
- Don't use harsh or abrasive chemicals on benches, as these can bleach and warp the wood, ruining the grain and turning it grey.

With these simple maintenance tips your Sauna will stay inviting, fresh, and enjoyable!



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